

MID-RIVERS MACHINERY INC

Mid-Rivers Machinery, Inc.
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AIR-CAM

Mid Rivers Air Cam Clinching Machines use our patented press design.

We offer the most simple and economical method to clinch two pieces of same, dissimilar or painted metal with 28 to 14 gauge mild steel capacity.

Patent No. 5937694

Here are the advantages of using the AIR-CAM CLINCHING MACHINE:

- No Spot Welding and No Rivets
- Less Expensive.
- Low Maintenance.
- Lazer Light Included.
- Air Operated (plug into shop air, 80-100 P.S.I)

Each Model Includes:

- Three Year Warranty.
- Patented Safety Feature.
(Patent Number 7114436)
- Simple Patented Design For Easy Gauge Adjustments.
- Standard BTM Tooling.

Four Sizes Available:



Model AC-3-3...\$5,600.00



Model AC-3-8...\$6,200.00

3" Throat
Hand Held or Bench Mount
Aluminium Frame, 38 lbs.



Model AC-3-14...\$7,900.00

8" Throat
Steel Frame Approx. 175 Lbs
Optional Stand \$450.00



Model AC-3-26...\$9,825.00

14" Throat
Steel Frame 630 lbs
Stand Included

26" Throat
Stand included
Steel Frame 1350 lbs.

Tooling Options:

- Die C & Punch C 28-20 gauge capacity.
- Die D & Punch D 22-18 gauge capacity.
- Die E & Punch E 18-14 gauge capacity.

Tooling Prices

- Dies 245.00
- Punches \$90.00
- Die Leaves \$38.00
- Die Leaf Band \$7.00

| APPROXIMATE GAUGE EQUIVALENTS. | | | | | | | | | | | | |
|--------------------------------|------|------|------|------|------|------|------|------|------|------|------|--|
| GAUGE | 28 | 26 | 24 | 22 | 20 | 18 | 16 | 14 | 12 | 11 | 10 | |
| INCHES | .015 | .018 | .024 | .030 | .036 | .048 | .060 | .075 | .105 | .120 | .135 | |
| MM | .38 | .46 | .61 | .76 | 1.00 | 1.25 | 1.60 | 2.00 | 2.70 | 3.05 | 3.50 | |